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Benchmark Position: Quality-Production

## QUALITY-ENVIROMENT-SAFETY MANAGER

## PROFESSIONAL EXPERIENCES

## July 24 to present

#### **SOFIMA Filters - UFI Group**

date

Job position: Suppliers Quality Engineer – Location: El Mourouj

My mission consists of manage the suppliers according to the quality system in accordance to IATF requirements.

- Suppliers PPAP analysis and validation.
- Management of the incoming inspection technicians.
- Supplier visit and audit.
- Support production in case of suppliers defects.

# February 23 to May 24

#### **FONDINOR**

Job position: Quality Director - Location: Bir Mcherga

My mission consists of maintaining the quality system in accordance to IATF requirements and improve the quality performance of the plant.

- CSR analysis and GAP identification.
- Weekly meeting with the customer to review the open points and correction actions.
- Claim management through customer portal.
- Project Quality leader.
- Management PPAP documentation throw customer portal.
- Internal process audit and system audit.
- Management of the quality team.
- Score card Analysis.
- Team skills development throws periodical evaluation and definition of improvement plan.
- Involvement of the quality team to set the yearly quality targets.
- Supervise the internal activities.
- Implementation of the customer culture (Reactivity, effectiveness, prevention and anticipation).
- Daily meeting with operation functions.
- Plant tour.
- Management review.
- Improvement plan.
- Delegation of the activities.
- Recruitment and development of the quality team.
- Management of the quality crisis.
- Analysis of the external/internal rejections and participation of the problem-solving meeting.

# January 21 to February 23

## **SAGE AUTOMOTIVE INTERIORS**

Job position: Quality Manager - Location: Agba

My mission consists to improve & maintain the plant quality level in accordance tocustomers specific requirements and IATF requirements.

- CSR GAP Analysis and corrective actions deployment.
- Driving the PPM convergence plan with customers.
- Implementing of RFMEA.
- Implementation of daily meeting with plant functions to review the operative result to review the operative results.
- Implementing supplier monthly quality evaluation and driving the monthly meetingwith suppliers to review their corrective action plans.
- Energize the Daily line QRQC with production TEAM and quality engineers.
- SWOT/Pestel Analysis and review.
- Monthly managing of Poka-Yoka panel.
- ECOVADIS evaluation.
- NSA evaluation for PSA customer.
- IATF 16949 certification.
- Definition of the skills development plan for the quality collaborators.
- Quality improvement plan.
- Quality new project for the various new start-up (Customer Stellantis).
- Management review.
- Leading customer crisis and improving the supplier performance.
- Leading customer meeting for quality, new project and deliveries.

#### ASK (automotive wiring) - JVC KENWOOD

April 11 to December 20 Job Position: **Quality-Environment-Safety Plant Manager -** Location: Manouba My principal mission is to guarantee the conformity of the plant to the group standard, customer requirements, local and international rules regarding quality, safety and Environment.

#### **Quality Management:**

- Management representative.
- Defining, staff and developing the quality, safety and environment organization
- Define the yearly improvement plan (System, Staff, quality cost, process review, quality tools, etc...).
- Preparation of yearly quality budget for quality dept.
- IATF 16949 14001 OHSAS system Certification
- Elaboration of the management review.
- System & Process internal auditor.
- Ensuring the plant's compliance with the customers specifications and requirements
- Reporting the quality result to all relevant parties and maintaining the quality, safetyand environment records
- Implementation of specific procedures according to customer requirements.
- Managing the quality system in accordance with the group process mapping and quality system.
- Plant process risks analysis in accordance with IATF requirements.
- Yearly review of contingency plan with plant team.
- Yearly review of the emergency plant with the plant team.
- Analysis of the plant context.
- Management of the COVID 19 Safety by anticipating the contagion of the pandemic.

### Supplier Quality Assurance:

- Validation of suppliers complains 8D evaluation Nonconformity cost validation + Supplier crisis monitoring.
- Lead the quality meeting with suppliers in case of quality crisis with direct impact on capacities and deliveries.
- Supplier scorecards and interfering with purchasing organization to evaluate suppliers.
- Supplier actions plan validation with SQA and MQA teams.

#### Quality New projects/Process:

- Validation of the process FMEA and production control plan.
- Monitoring the updating during the production life of the products (Change management product/process, internal/external quality claims).
- Validation of the clarification of acceptability criteria/Boundary samples
- Validation of initial samples Start-up projects.
- Capability validation of the production machines.
- Interrupt the manufacturing or the delivery of products when quality is not assured.
- Managing the instrument panel and develop the MSA study according to the group Standard.
- Participation of the PPAP documents.

#### Quality training:

- Instruct and train personnel in technics and use of the analysis of the defects.
- Skills development for the quality team according to internal request and customer request (CSR).
- Plan yearly training program for quality team and skills review with the HR function.
- Deploy skills development for quality functions to improve internal quality auditors' skills.
- Technical training for quality team.
- Support quality team throw they daily tasks throw a daily meeting with quality dashboard.

#### Customer Quality Assurance:

- Customer contact for the defect responsibilities negotiation (external liaison)
- Mastering critical situation with customers in case of quality crisis including deliveries sequencing.
- Managing of customers portals (Plant scorecards, indicators, Quality and logistic self-evaluation).
- Conduct investigations to determine causes of defects and making recommendations of the corrective and prevention actions using Ishikawa & 5Why.
- Assist the customer visit (RENAULT PSA FIAT YAZAKI LEONI).
- Customer certification (ASES, QSB+, PSA award Best Supplier 2013 & 2018).
- SCRAP reduction workshops.

### Logistics support:

- Leading the customer replacement in case of crisis and agree back plan in case of customer increasing order to ensure the good quality level of the production.

- Contribute to the task force team in case of delivery issues.
- Set the back plan for urgent variant of production.
- Truck the delivery back of Nok products in case of re-check or replacement of stock and delivery (Planned delivery date/Delivery note).
- Interfere with external supplier and forwarder regarding the safety and environment rules.

#### **Production support:**

- Recommend technical solution of means to optimize the production performance (scrap rate).
- Solve technical issues faced in production.
- Implement internal FW in case of suspected products.
- Check conformity of means that are critical to achieve the finished product with no risks.
- Leading monthly meeting with production to reduce the scrap rate by selecting the priorities to achieve.

## Engineering support:

- Validate internal cutting drawing, control chart and semi-finished control chart for production.
- Propose backup solution to avoid production stopping.
- Optimize the set-up of the production means to increase the capacity.
- Reinforce the critical station by addition preventive operation (Maintenance, check, increase of capacity of production, scrap reduction).
- -Running of modification requests and new samples.

#### Human resources:

- Definition of training books.
- Definition of training period according to stations complexities.
- Implementation of theoretical and practical training phase.
- Implementation of the qualification and requalification criteria.
- Implementation of polyvalence matrix (quality) and skills matrix (environment and Safety).
- Implementation of internal survey and yearly skills review.
- Local rules and convergence plan to JORT standard throw laws present in IORT website.

#### June 10 to

#### STEA FAURECIA

#### March 11

## Job Position: **Resident engineer** Location: Sittard - NETHERLAND

- Claims negotiation with customer (SQE-contact)
- Follow up claims and corrective actions
- Daily COMEX Defects responsibilities
- Rejection analysis
- Defect overview and updating claim data base
- PPM supplier follow up
- Non quality cost analysis
- Quality Alerts
- Secure, sorting operations management (FIFO rules, Logistics follow up)
- Updating operation KPI and calibration of working group (Sub-contractor)
- Analysis of quality wall rejection (shipped PPM)
- Updating 8D report (QSS/D1-D3/D4-D5-D6-D7-D8)
- QRQC/Work-shops participation
- Follow up product modification and PPAP validation.
- Product audit @ receiving material (1st secured delivery)
- Product audit @ supplier site
- interfacing with all functions support
- Daily reporting of activities

#### Sept 09 to June 10

## Jal-Group

Job Position: **Quality engineer** Location: Menzel Bourguiba

#### **Documentation:**

- Follow up process documentation.

### **Environment and safety Claims**

- Develop Nonconformity management procedures
- Follow up claim treatment.
- Statistical overview (Management review)

## **Production process**:

- Inter-department claim analysis.
- Implanting quality tools

## Process:

Mechanical production unit

- Implanting standard for serial process production
- Quality work-shops:
- Data process collection
- Customer and reglementation requirement analysis
- Identification of critical phases (according to DFMEA and PFMEA)
- Flow charts
- Process control plans
- Surveillance plan (Quality/Maintenance/Measurement instrument/Internal logisticflow)
- Statistical Process Control (Schwartz control chart)
- Quality analysis tool (QRQC line 8D Ishikawa)

Injection production unit

- Preparation of process sheets.
- Implementation of periodical verification of the used matrix and approval.
- Implementation of acceptability criteria for major defect (excess of material, air bubbles, missing material, aesthetics defects).
- Establishment of the rework instructions.
- Establishment of flow chars.
- Process control plan.
- Implementation of control chart (Go/NoGo).

## June 2009 to September 2009

#### **Faurecia**

Job position: Production supervisor.

Location; Ben Arous

- Lead operators initiative idee for quality, cost and deliveries.
- Target definition according to product cycle time.
- Adjust the local ressources for production in order to optimize the line outputs.
- Lead the corrective actions with the production lines.
- Manage the production team according to the polyvalence matrix.
- Training of the production operators according to define action plan to increase the internal polyvalence of the production team.
- Follow the respect of the production standard internally (verification of the poka ypke system, start-up test, red boxes, polyvalence at workstation, QRQC line, defect identification).

# October 2008 to June 2009

## Medici Spa

Job position: Production Assistant.

Location: Menzel Bouzelfa

- Assist daily meeting production-quality.
- Update the production indicators.
- Preparation of the scrap indicator linked to raw material and defective parts.
- Follow of hourly production.
- Prepare the process flow chart for produced references.
- Prepare the production and maintenance procedures.
- Updating of the working instruction.
- Training of the line leader and production operator according to the work instruction modification.
- Participate the ISO TS audit preparation.
- Verify the correct realisation of the preventive maintenance according to the monthly planning.

# February 2008 to July 2008

## Olimpias Spa

Job position: Section Leader (training)

Location: Italy

- Lunch daily work according to the production planning.
- Conduct the production line.
- Insure the material availability to the final check to roll the produced material (Textile).
- In process quality check of the produced material.
- Applying 1st level of maintenance including the check of safety keys.
- Participating shift change meeting and updating the production planning

## October 2006 to September 2007

## **FILTIS**

Job position: Textile Engineer.

Location: Jebel Jelloud

- Verification of the cost sheet.
- Leading the water traitement station for dying and finishing.
- Production water daily quality check.
- Implementation of process sheet for similar product regrouping similar product.
- Adding the production diagram for the dying textile material.

- Follow up of maintenance planning execution.
- Contact with machine suppliers.
- Monthly reporting about the hydrogen proxyde consumption (local rule).
- Participation of the quality meeting to solve the faced problems.
- Substitute the absent operator in case of needs and working on the production means.

**Education** 

2003-2006 - Engineer Degree (ENIM)

2001-2003 - Preparatory technical cycle (IPEI EL MANAR)

2000-2001 - Baccalauréat, Technics

IT

Office software Word, Excel, PowerPoint, Outlook, Paint, Microsoft Office Picture Manager.

**Languages** 

Arabic Mother tongue

French Fluent Fluent Italian Fluent